Refrigeration & Air-Conditioning Technology

Vacuum Pump (dual voltage)

ROAIRVAC (dual voltage)

Two-stage vacuum pump

For evacuation in accordance with **DIN 8975** with vacuum gauge and solenoid valve







Incorporates many unique operating features

Product Profile

KEY FEATURES

- Solenoid check valve to protect the refrigeration system from oil contamination during power outage
- Vacuum gauge with integrated drag indicator enables simple and quick control of the evacuation process
- Protects the integrated components with the light and high quality casing
- Gas ballast valve for reduction of water vapour in the oil container
- Special filter reduces oil mist an exhaust vent

KEY FEATURES

- Gauge-glass enables easy oil-stand monitoring
- Fast filling of oil without spilling, no special funnel is necessary
- Easy access to the oil drain plug makes emptying quick
- Thermal switch protects the unit from the motor overheating
- ullet Standard 1/4" SAE connection, as well as $^5/_{16}$ " SAE and $^3/_8$ " SAE adaptor included in delivery
- Removable cable prevents cable damage

Ergonomic handle

Four-pole motor*

Less heat development

Increased torque and long service life *(only with ROAIRVAC 1.5 and 3.0).

Light, compact and easy to transport Gas ballast valve Reduction of water vapour in the oil container, guarantees higher evacuation performance and service life Removable cable Prevents cable damage Special filter Reduces oil mist on Integrated vacuum gauge exhaust vent Simple and fast control of the evacuation process Plug-in power cables Integrated solenoid valve

 $^{1}\!/_{4}$ " SAE standard connection with adaptors for $^{5}\!/_{16}$ " SAE and $^{3}\!/_{8}$ " SAE

Light and high-quality casing

Protects the integrated components



Optimal positioned viewing glass and oil drains for simple draining of the oil



Practical: operating instructions always within view



Prevents backwash of oil into the refrigeration system



Refrigeration & Air-Conditioning Technology

Vacuum Pump (dual voltage)

ROAIRVAC Series (dual voltage)

Two-stage rotary vane pump for evacuation in accordance with DIN 8975

Туре	ROAIRVAC 1.5	ROAIRVAC 3.0	ROAIRVAC 6.0	ROAIRVAC 9.0
No.	R170061	R170062	R170063	R170064
Pump rating	1.5 CFM / 42 l/min / 2.5 m ³ /h	3.0 CFM / 85 l/min / 5.1 m ³ /h	6.0 CFM / 170 l/min / 10.2 m ³ /h	9.0 CFM / 255 l/min / 15.3 m³/h
Vacuum stages	2	2	2	2
Final-vacuum	25 micron / 0.034 mbar	25 micron / 0.034 mbar	25 micron / 0.034 mbar	25 micron / 0.034 mbar
Motor rating	190 W / 1720 r/m	250 W / 1720 r/m	375 W / 3440 r/m	750 W / 3440 r/m
Voltage	230 V / 110 V	230 V / 110 V	230 V / 110 V	230 V / 110 V
Frequency	50 Hz / 60 Hz	50 Hz / 60 Hz	50 Hz / 60 Hz	50 Hz / 60 Hz
Connections	1/4"	1/4"	1/4"	1/4"
with adaptor	$^{5}\!/_{16}$ " SAE M / $^{3}\!/_{8}$ " SAE M	$^{5}/_{16}$ " SAE M / $^{3}/_{8}$ " SAE M	$^{5}/_{16}$ " SAE M / $^{3}/_{8}$ " SAE M	$^{5}/_{16}$ " SAE M / $^{3}/_{8}$ " SAE M
Oil capacity	250 ml	330 ml	330 ml	590 ml
Weight	9.0 kg	10.7 kg	11.5 kg	17.0 kg
Pressure gauge Ø	50 mm	50 mm	50 mm	80 mm
Measuring unit	KPa	KPa	KPa	KPa







ROAIRVAC 1.5 (42 l/min)

ROAIRVAC 3.0 (85 l/min)

ROAIRVAC 6.0 (170 l/min)

Mineral oil is included in all pump deliveries







ROAIRVAC Vacuum pump includes: Vacuum pump with $\,^{1}\!/_{4}$ ", $\,^{5}\!/_{16}$ " and $\,^{3}\!/_{8}$ " SAE connections & plastic bottle with mineral oil

Model	Performance	$\frac{1}{\log kg}$	No.
ROAIRVAC 1.5	42 l/min	9.0	R170061
ROAIRVAC 3.0	85 l/min	10.7	R170062
ROAIRVAC 6.0	170 l/min	11.5	R170063
ROAIRVAC 9.0	255 l/min	17.0	R170064
Mineral oil. 1 litre	_	1.1	169200

 $\ensuremath{\mathsf{ROAIRVAC}}\xspace - \ensuremath{\mathsf{vacuum}}\xspace$ pump in use with the digital manifold

